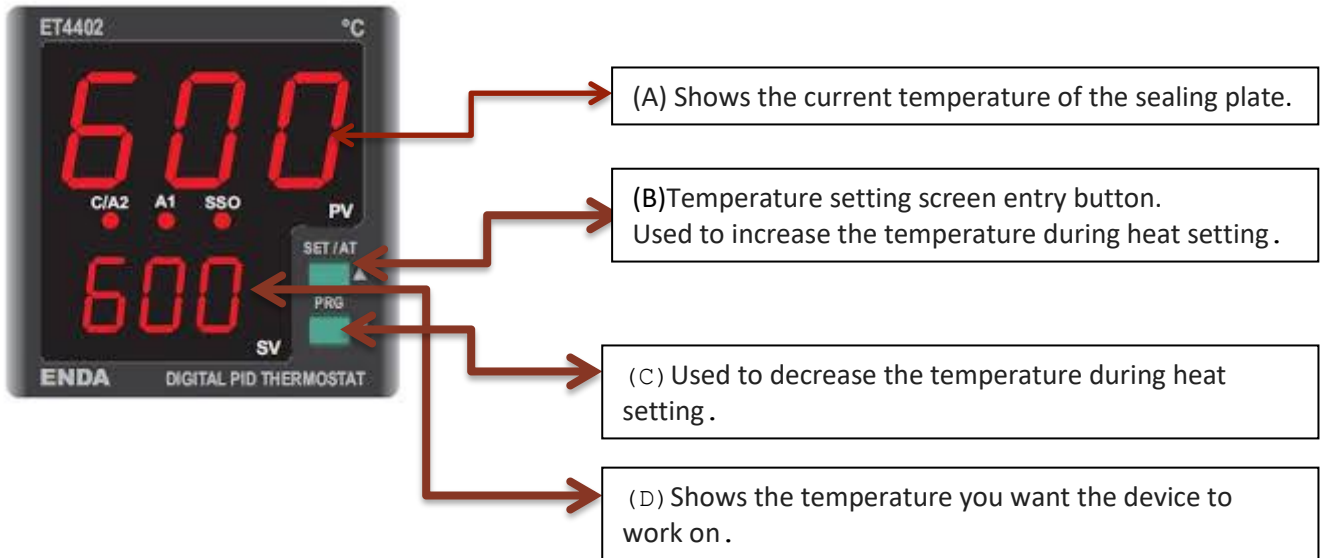


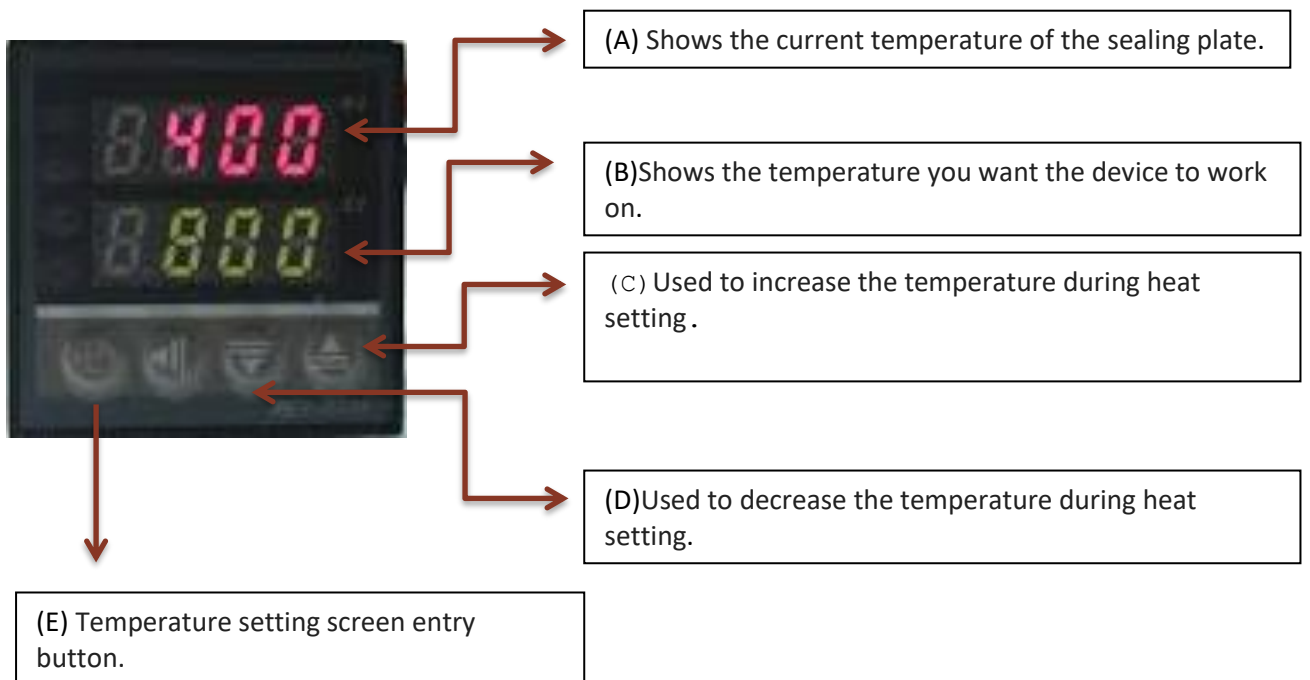
## DEVICE SETTINGS

There are 2 different brands and models of digital thermostats available. The temperature settings according to the thermostat in your product is described below.

### ENDA ET 4402 (Page 2)



### 2. RKC REX C-100 (Page 4)



# SETTING ENDA 4402



(B) Press and hold the key for 3 seconds



(C) Press Button.

C. SE. Letters at the top of the screen indicates the Settings Mode



(D) The desired work temperature indicator begins to flash



(B) You can increase the desired operating temperature by pressing the Up button.



(C) You can decrease the required operating temperature by pressing the down key.





Use the down (B) and up (C) arrow keys to set the work temperature indicator(D) to the desired value.

Heat Values for Frequently Used Materials;

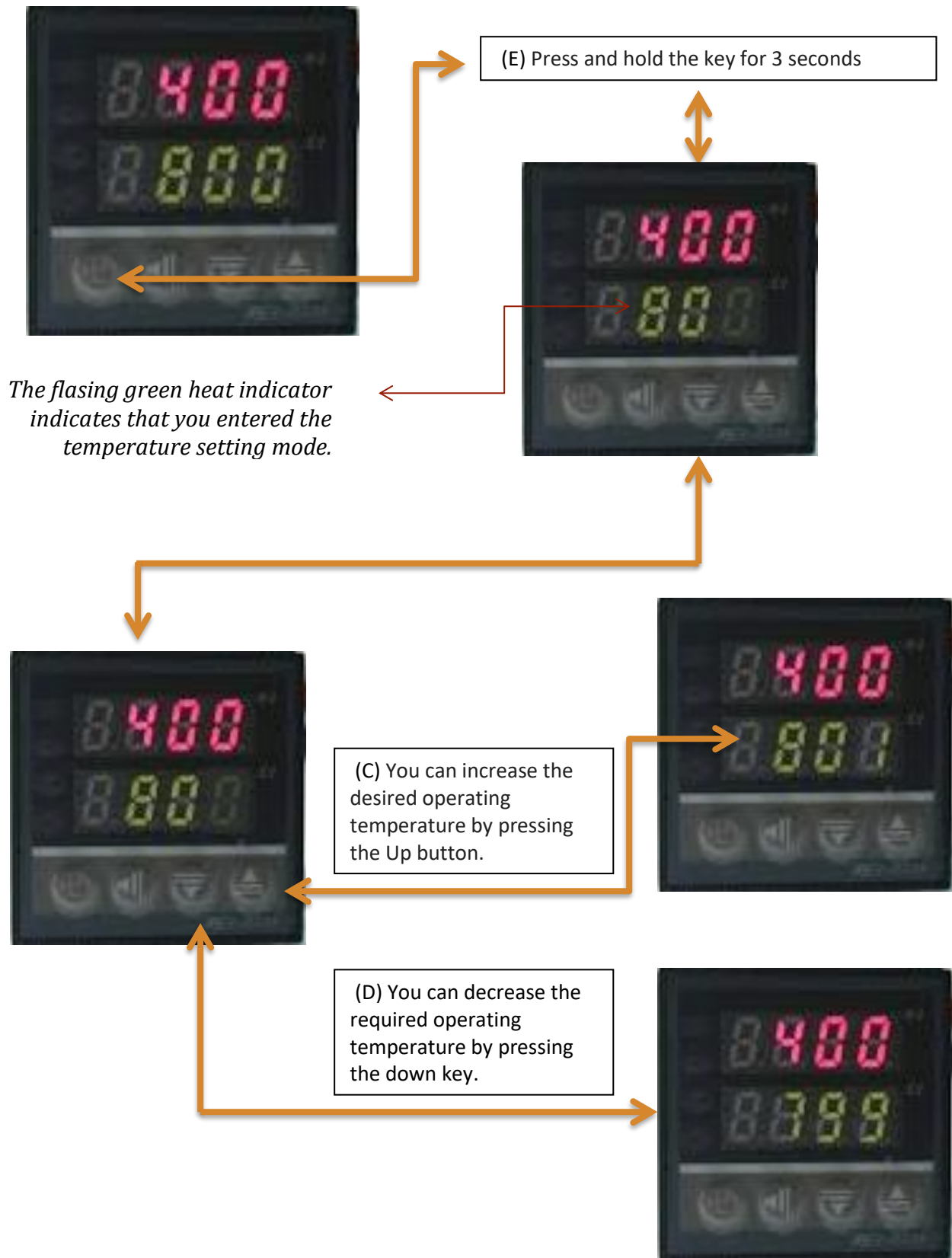
1 - Carton Container + Carton Cover	200 Degrees
2 - Carton Container + Plastic Film Cover	180 Degrees
3 - Plastic Container + Plastic Film Container	170 Degrees
4 - Foam Container + Carton Cover	200 Degrees
5 - Foam Container + Plastic Film Cover	170 Degrees

To exit the setting menu and return to the operating position Press and hold the button (B) for 3 seconds or wait 10 seconds without pressing any key.

The sealing temperature depends on the thickness of the material and the application time. You can learn the accurate sealing temperature and duration of your materials from your product supplier.



## SETTING RKC REX C-100





Use the down (D) and up (C) arrow keys to set the work temperature indicator(B) to the desired value.

Heat Values for Frequently Used Materials;

1 - Carton Container + Carton Cover	200 Degrees
2 - Carton Container + Plastic Film Cover	180 Degrees
3 - Plastic Container + Plastic Film Container	170 Degrees
4 - Foam Container + Carton Cover	200 Degrees
5 - Foam Container + Plastic Film Cover	170 Degrees

The sealing temperature depends on the thickness of the material and the application time. You can learn the accurate sealing temperature and duration of your materials from your product supplier.

To exit the setting menu and return to the operating position  
Press and hold the button (E) for 3 seconds or wait 10 seconds without pressing any



## ATP4/ATPS4 TIME RELAY SETTINGS



Time Mode setting pot must be set to "S", If it is not, use a flat screwdriver to set this indicator to the correct position.

Work Mode setting pot must be set to "B", If it is not, use a flat screwdriver to set this indicator to the correct position.

You can set the sealing time in seconds from 0 to 12 by this knob. Frequently 3 seconds or shorter time is enough for a good sealing. Longer sealing time selections more than 4 seconds are usually causes melting of packaging materials. The sealing time depends on the thickness of the material and the application temperature. You can learn the accurate sealing temperature and duration of your materials from your product supplier